

Application of geopolymers as adsorbents in wastewater treatment – project GeoSorbents

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GEOPOLYMERS

Geopolymers are three-dimensional cross-linked inorganic aluminosilicate materials with an amorphous structure (Fig. 1).

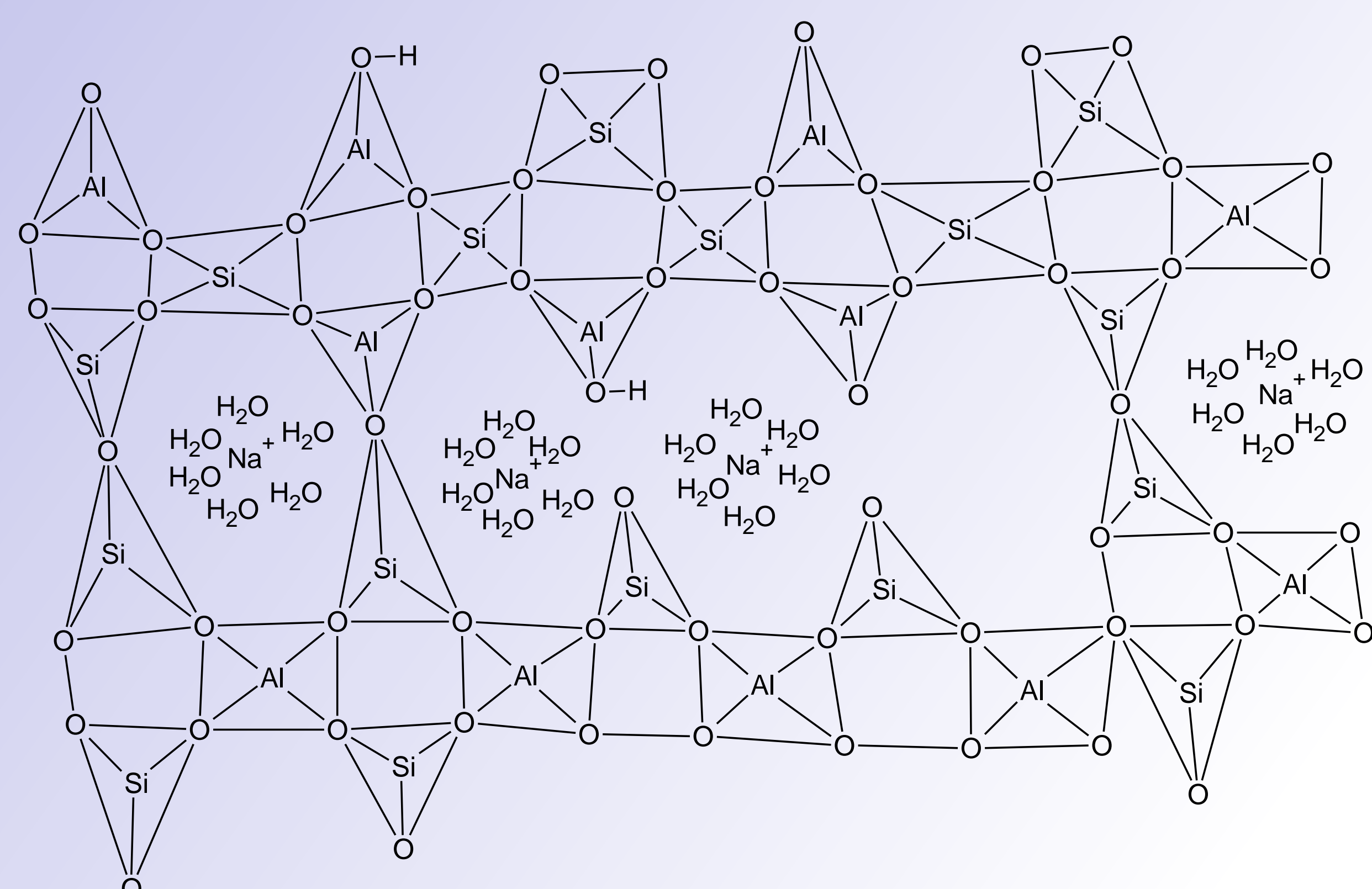


Fig. 1. A semi-schematic presentation of the geopolymer structure according to Barbosa (2000).

USE OF GEOPOLYMERS IN WASTEWATER TREATMENT

Geopolymers have a permanent negative charge in their framework structure arising from the valency differences between Al and Si atoms. The negative charge is balanced by exchangeable cations, such as Na⁺. Consequently, the basis of the utilizing geopolymers in wastewater treatment is **cation exchange**. Results obtained with various geopolymer adsorbents as reported in the literature are shown in Table 1.

- Adsorption capacity, porosity, and specific surface area of raw materials increase substantially as a result of geopolymerization.
- Zeta potential of geopolymers is negative.
- Geopolymer adsorbents can be regenerated with e.g. NaCl / NaOH solutions.

Table 1. Results reported in the literature with geopolymer-based adsorbents.

| Raw material | Adsorbate | C [mg/L] | Optimum pH | Adsorption capacity [mg/g] | Reference |
|---------------------------|------------------------------|----------|------------|---------------------------------|-----------------------|
| Metakaolin ^a | Methylene blue | 10–50 | 3 | 4.26 | Khan et al. 2015 |
| Coal fly ash | Methylene blue | 32 | n.d. | 18.3 | Li et al. 2006 |
| Coal fly ash | Crystal violet | 41 | n.d. | 17.2 | Li et al. 2006 |
| Metakaolin | NH ₄ ⁺ | 10–1000 | 4–8 | 21.1 | Luukkonen et al. 2015 |
| Blast furnace slag | Ni(II), As(III), Sb(III) | 2 | 6 | 4.42 (Ni), 0.52 (As), 0.34 (Sb) | Luukkonen et al. 2015 |
| Metakaolin | Cs ⁺ | 50–500 | n.d. | 57.8 | López et al. 2014b |
| Metakaolin | Cs ⁺ | 50–500 | n.d. | 50.8 | López et al. 2014a |
| Metakaolin, fly ash | Cs ⁺ | 266 | 7 | 565 | Chen et al. 2013 |
| Coal fly ash | Cd ²⁺ | 10–100 | 5 | 26.5 | Javadian et al. 2013 |
| Metakaolin, fly ash | Sr ²⁺ | 175 | 7–11 | 85.1 | Chen et al. 2013 |
| Metakaolin, fly ash | Co ²⁺ | 118 | 5–11 | 153 | Chen et al. 2013 |
| Metakaolin | Pb ²⁺ | 50–500 | n.d. | 63.4 | López et al. 2014b |
| Metakaolin | Pb ²⁺ | 50–300 | 4–5 | 147 | Cheng et al. 2012 |
| Fly ash | Pb ²⁺ | 100 | 5–6 | 167 | Al-Zboon et al. 2011 |
| Fly ash | Cu ²⁺ | 50–250 | n.d. | 92 | Wang et al. 2007 |
| Fly ash (A type) | Cu ²⁺ | 350–748 | n.d. | 77.3 | Mužek et al. 2014 |
| Metakaolin | Cu ²⁺ | 50–500 | n.d. | 59.2 | López et al. 2014b |
| Metakaolin | Cu ²⁺ | 10–120 | 5 | 52.6 | Ge et al. 2015 |
| Kaolinite, zeolitic tuff | Cu ²⁺ | 10–100 | 6 | 52.7 | Yousef et al. 2009 |
| Metakaolin, zeolitic tuff | Cu ²⁺ | 250 | n.d. | 7.80 | Alshaaer et al. 2014 |
| Metakaolin | Cu ²⁺ | 50–300 | 5 | 48.8 | Cheng et al. 2012 |
| Metakaolin | Cr ³⁺ | 50–300 | 4 | 19.9 | Cheng et al. 2012 |

PREPARATION OF GEOPOLYMER ADSORBENTS

Geopolymers are prepared by reacting aluminosilicate raw materials (such as fly ash, slags from metal industry, calcined clays or other natural minerals) with alkali metal hydroxide and/or silicate or phosphoric acid solution. The synthesis in alkaline media is more widely studied and considered industrially more important. The commonly used synthesis methods are shown in Fig. 2. Additionally, geopolymer adsorbents can be prepared with the granulation-geopolymerization process (Fig. 3).

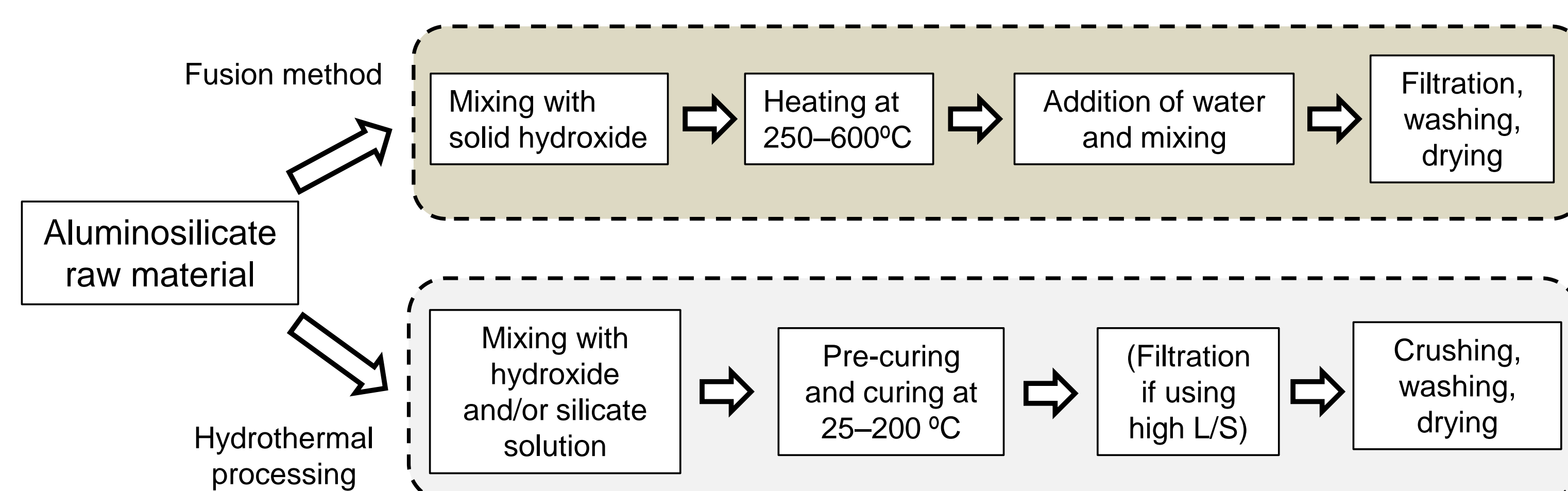


Fig. 2. The synthesis methods of geopolymers as reported in the literature.



Fig. 3. Geopolymer granules produced with the granulation-geopolymerization process.

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